

Mobex Webinar, November 29th, 2024







Mechanical and Process Engineering at TU Darmstadt



Ph.D. at TU Darmstadt



Trainer at VDI Wissensforum



Lecturer hat Hochschule Darmstadt

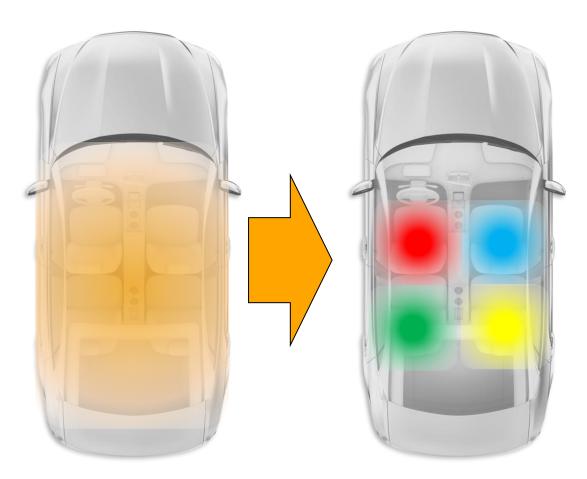


Senior Technical Project Leader at Continental Engineering Services GmbH



philipp.2.neubauer@conti-engineering.com





- trend towards "shared mobility" and "ride sharing" [1]
- new mobility concepts demand best possible comfort and highest possible privacy
- customers request individual private sound zones instead of global sound representation

Requirements

- highest possible sound quality
- best possible zone separation between different sound zones
- best possible channel separation within a sound zone
- **invisible** integration
-) low cost
- **>** . .

global sound

private audio zones



Option 1: headphones



- + low cost
- + very good channel separation
- + (maybe) best sound quality
- disturbing haptics
- prevents conversations

Option 2: sound field synthesis



- + no disturbing haptics
- + good sound quality
- many sound sources required (complex)
- high cost

Option 3: close-to-ear sound sources



- + no disturbing haptics
- + good sound quality
- + low cost
- out-of-position challenges

Agenda

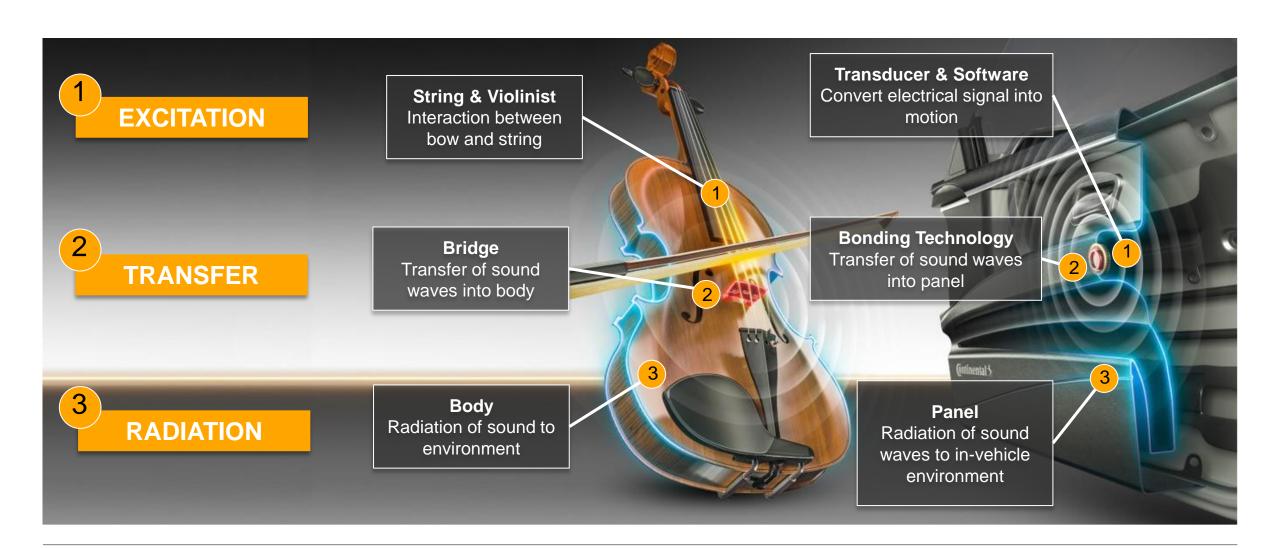


1	Concept of actuator-based sound systems	5
2	Potential benefits and risks	9
3	Integration of actuators into seat headrests	14
4	Advantages of actuator-based headrests	18
5	Summary and conclusions	28

Internal

Achieving personalized in-vehicle sound zones with actuator-based headrests Concept of actuator-based sound systems

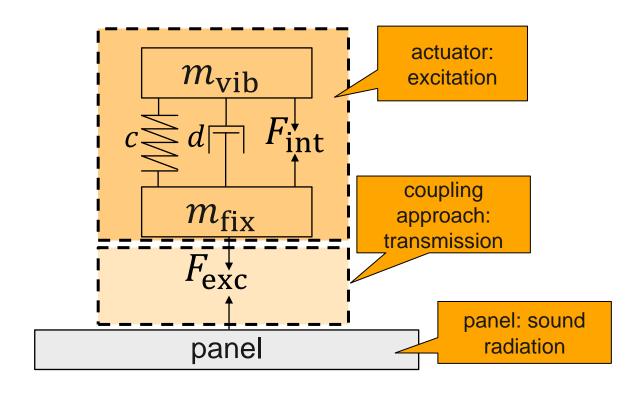




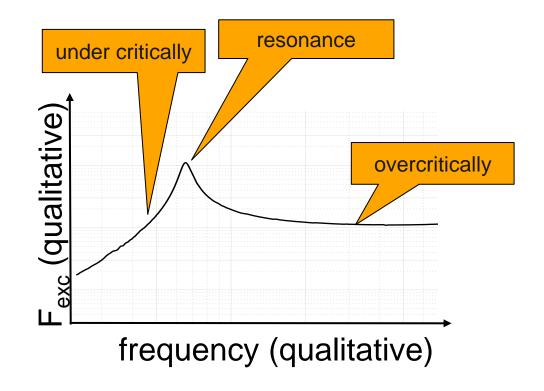
Internal



Concept of actuator-based sound systems



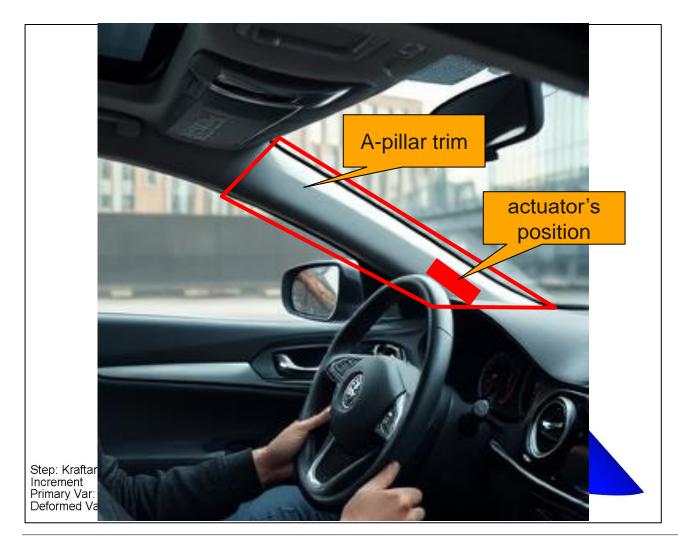
representation as dual mass oscillator depict from [2,3]





Concept of actuator-based sound systems

Mobex Webinar



Panel

- transfer from force excitation to sound radiation
- generally complex geometry with variations in mass, stiffness, damping, etc.
- efficient sound radiation by matching impedances
- actuator and panels need to fit to each other

Agenda

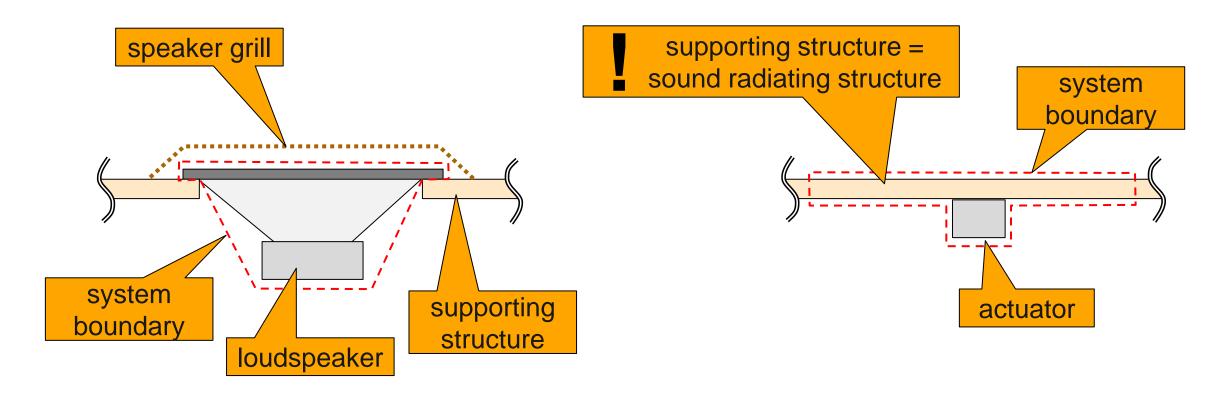


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Internal



Potential benefits and risks



Internal

- for loudspeakers: system boundary of sound-generating device is clearly defined
-) for actuators: supporting structure (e.g. headrest skin) becomes part of the sound system
 - → new way of developing a sound system by collaboration

Achieving personalized in-vehicle sound zones with actuator-based headrests Potential benefits and risks



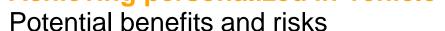


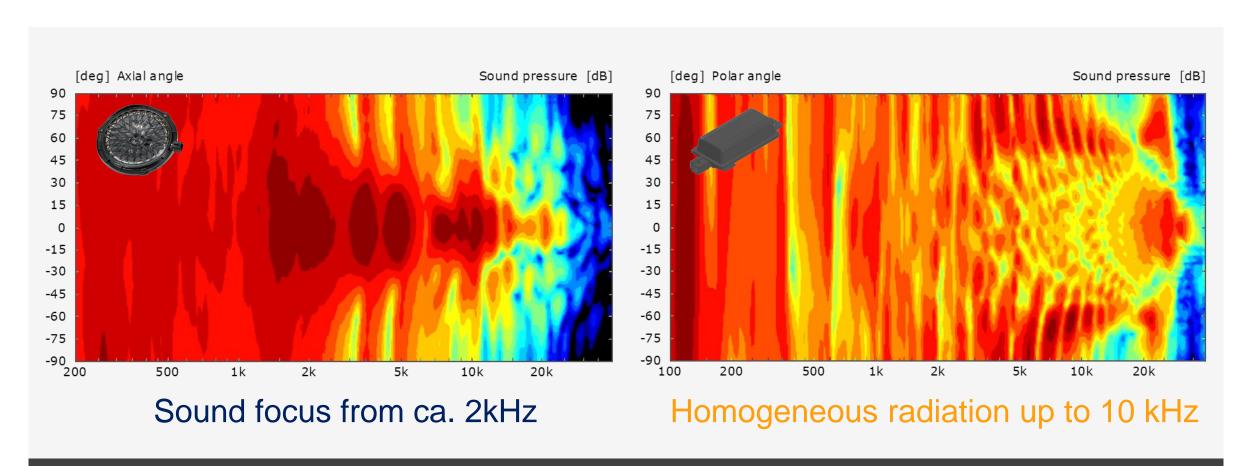
1000 - 8000 Hz	Extended frequency range	100-20000 Hz
Big and heavy (230g)	Less volume/weight	Small and rectangular (78 g)
Many variants plus fixation and grill	Complexity	One design fits all
Complex integration at curved surface	Integration	Hidden integration at any position
Narrow radiation and easy localization	Wider spatial radiation	Wide radiation from large surface
Opening and speaker grill needed	Design freedom	No opening and gri









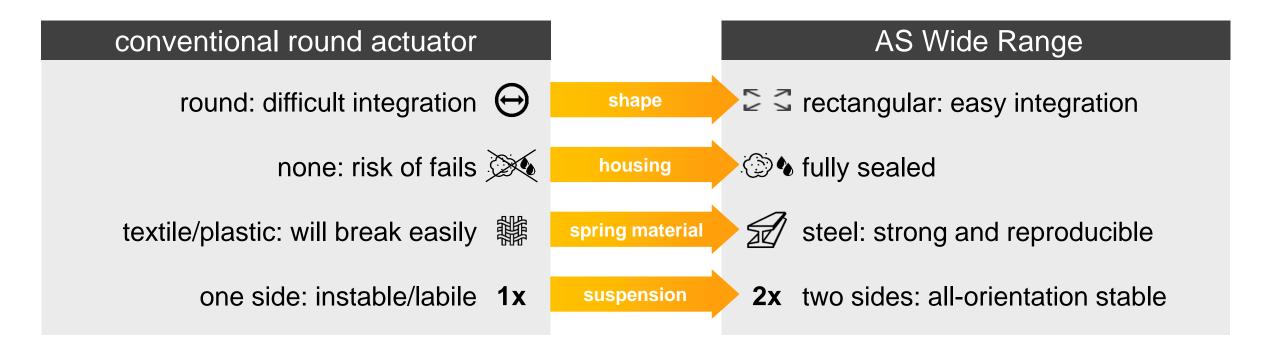


Ac2ated Sound provides an immersive sound experience over large surfaces

Internal

Achieving personalized in-vehicle sound zones with actuator-based headrests Potential benefits and risks







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speaker-based headrest

Integration of actuators into seat headrests

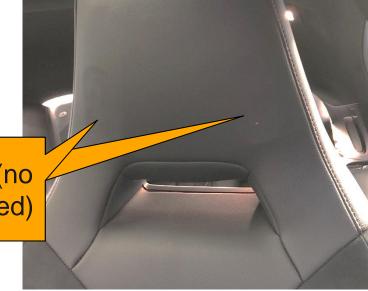
(series solution)



(prototype)

perforation required

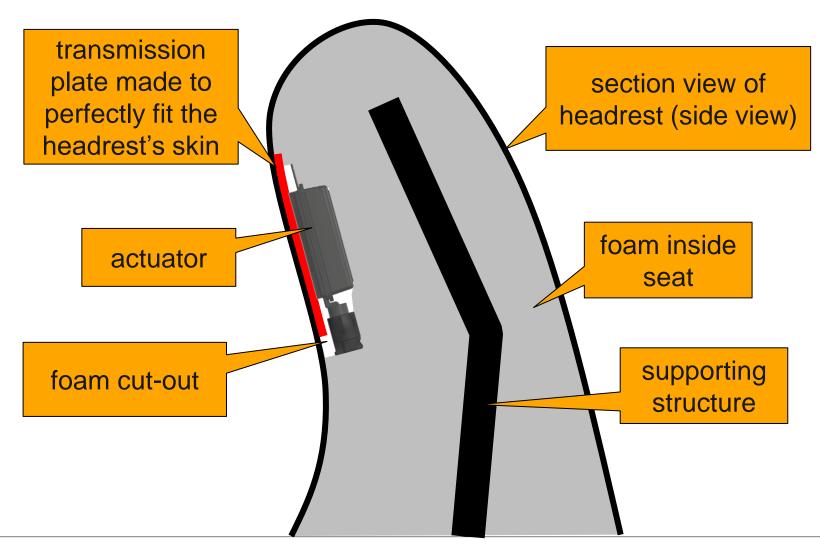
close to invisible (no perforation required)



actuator-based headrest

Achieving personalized in-vehicle sound zones with actuator-based headrests Integration of actuators into seat headrests



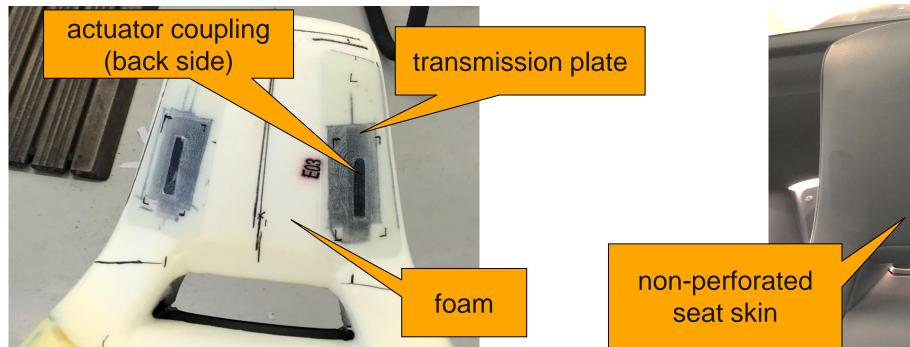






Integration of actuators into seat headrests

prototype build



final seat integration



Agenda

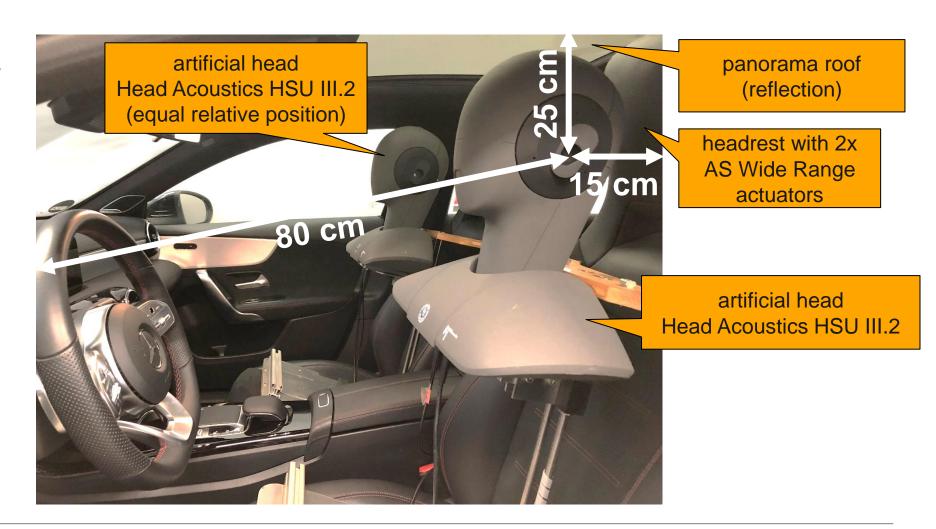


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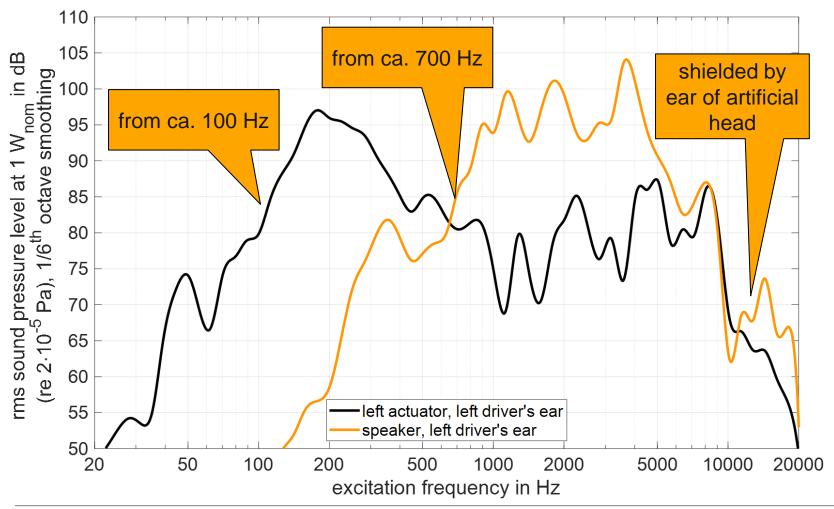
Advantages of actuator-based headrests – measurement setup

- frontend:
- Audio Precision APx 515 + 1701 Transducer Interface
- excitation signal: chirp, 20 Hz-20 kHz, 5 s
- > amplitude: 1 W_{nom} (=2 V_{rms} at 4 Ω_{nom})
- 3 averages per measurement
- all vehicle doors and windows closed





Integration of actuators into seat headrests – measurement results



Actuator:

-) ca. 100 Hz 10 kHz
- > highest efficiency at ca. 200 Hz

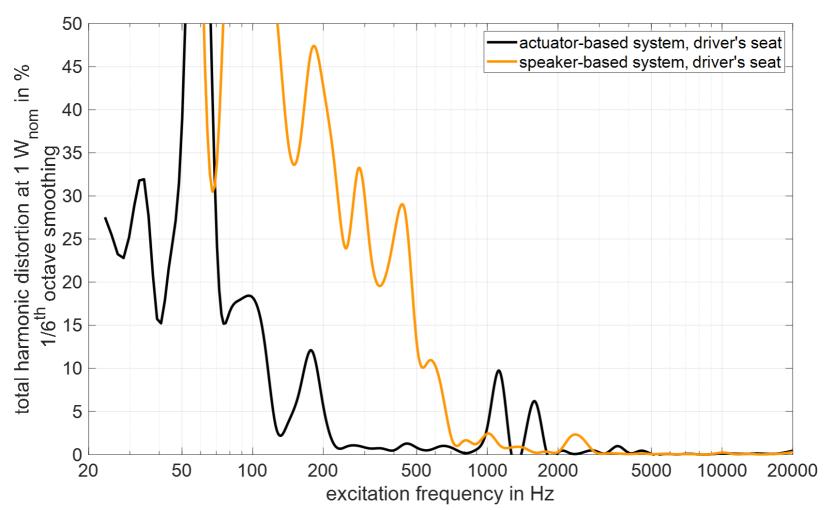
Speaker:

-) ca. 700 Hz 10 kHz
- highest efficiency at ca. 4 kHz
- sound shielded by ear of artificial head from ca. 10 kHz
- actuator excites wide frequency range for a powerful sound experience
- actuator is suitable to be used in active noise cancellation systems

Internal



Integration of actuators into seat headrests – measurement results



Actuator:

) low THD for >200 Hz

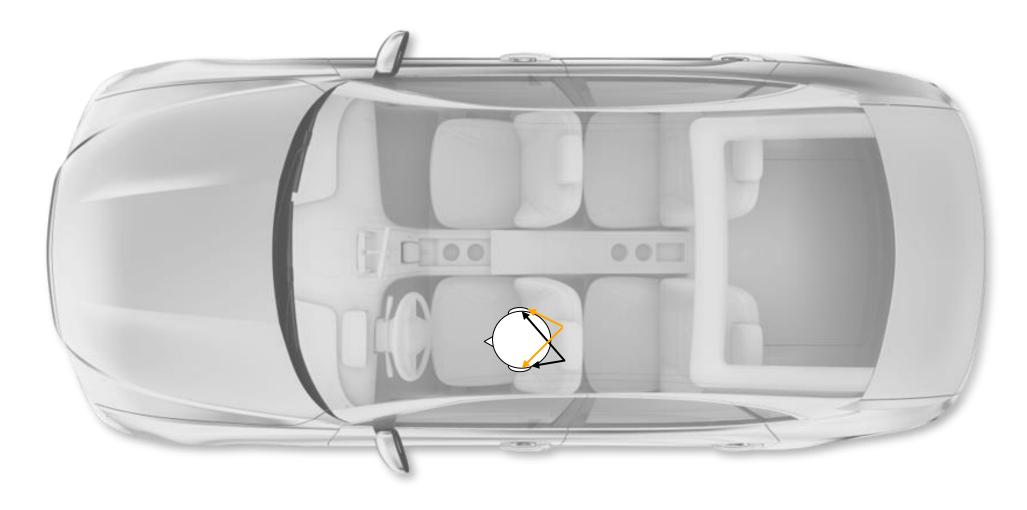
Speaker:

-) low THD for >700 Hz
- actuators shows over all low distortions

Internal



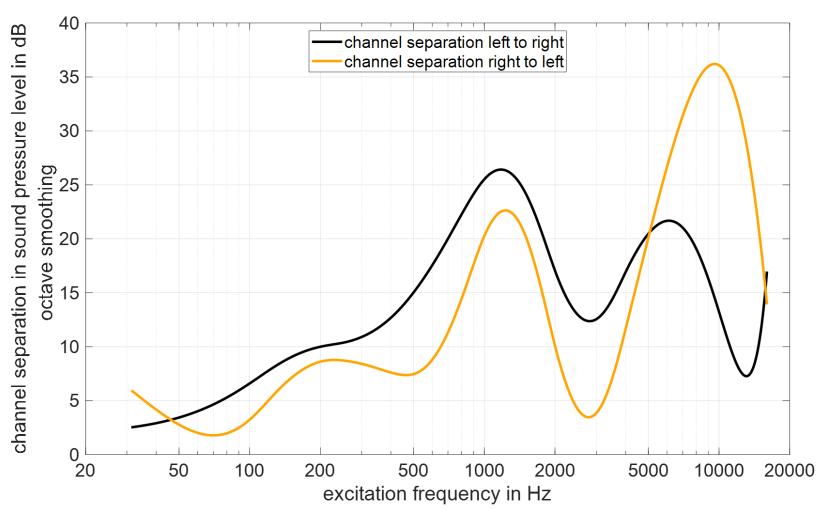
Integration of actuators into seat headrests – measurement results



Internal

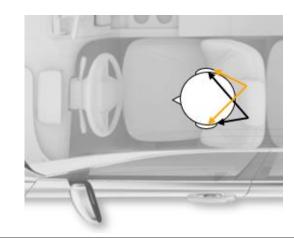


Integration of actuators into seat headrests – measurement results



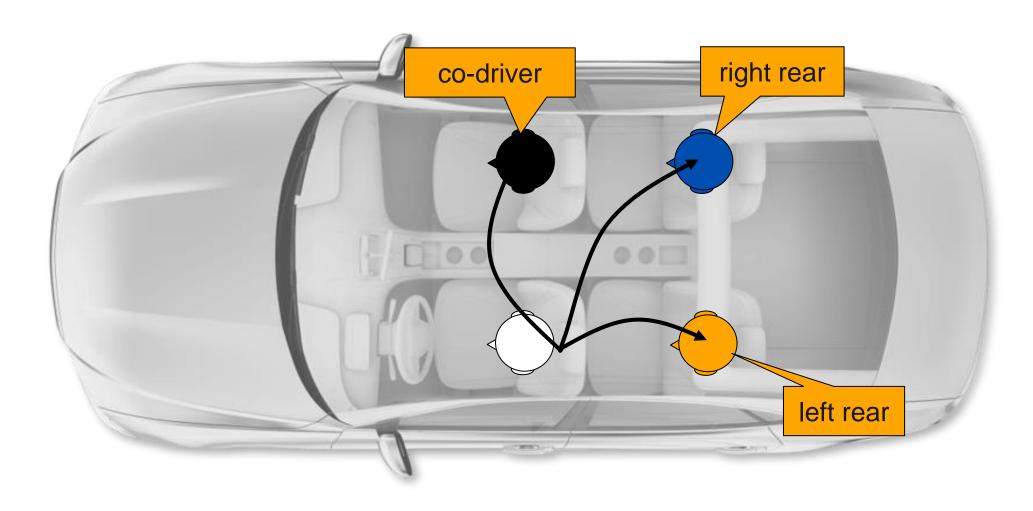
Channel separation

- better channel separation for higher frequencies
- reduced channel separation due to reflections
- note: 100% channel separation perceived from 18 dB [4]





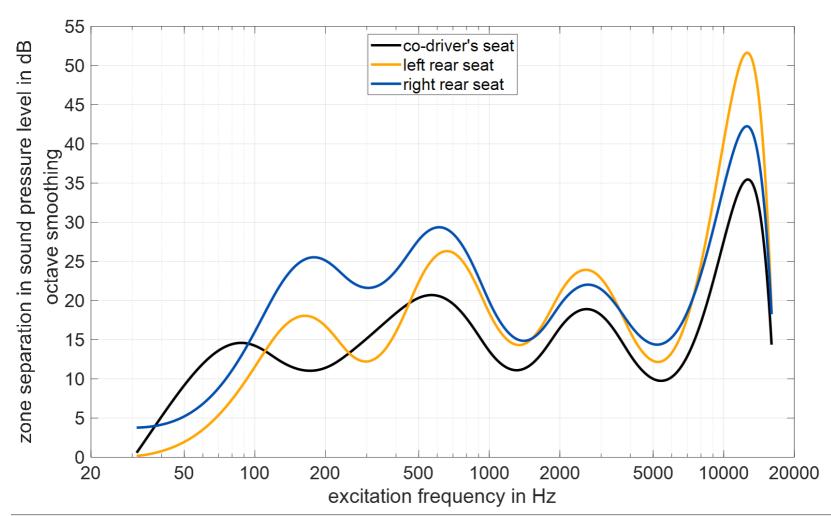
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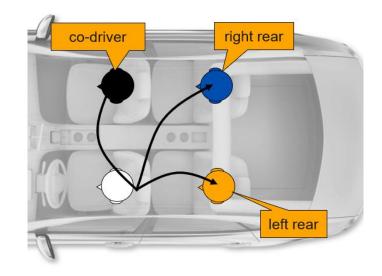


Integration of actuators into seat headrests – measurement results



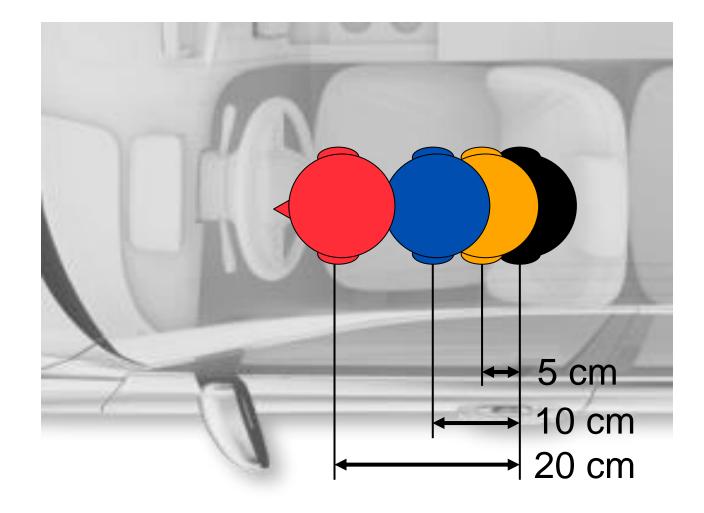
Zone separation (no support by sound algorithms)

- > from 100 Hz always >10 dB
- better zone separation for higher frequencies





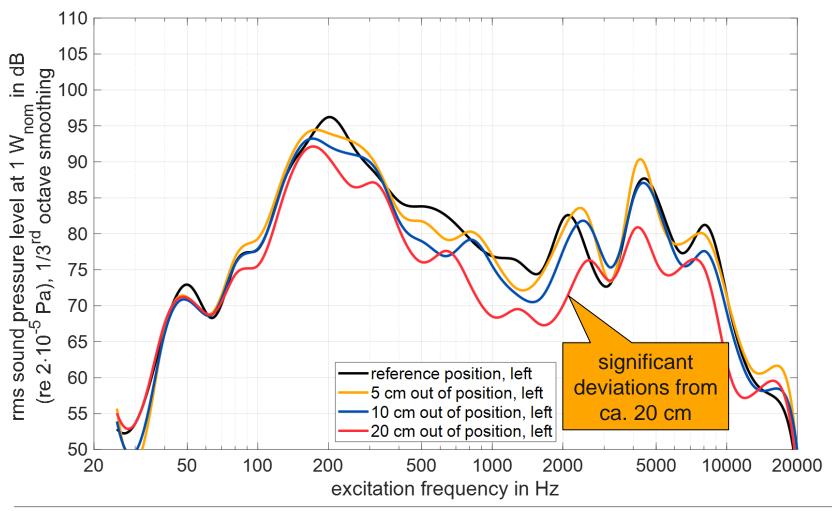
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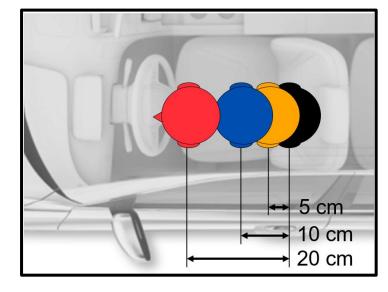


Integration of actuators into seat headrests – measurement results



out-of-position

- not relevant up to ca. 10 cm
- significant deviations from ca.20 cm



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Achieving personalized in-vehicle sound zones with actuator-based headrests Summary and conclusions



Summary

- Concept of actuator-based sound systems
- Potential benefits and risks
- > Integration of actuators into a headrest (private sound zone, ANC, enhancement of global sound experience)
- measurement results in vehicle

Conclusions

- actuators can be integrated in headrest invisibly (no perforation required)
- actuator-based headrests might radiate a wide frequency range with more low-end than speaker-based headrests
- particularly suitable for active noise cancellation (ANC) and road noise cancellation (RNC)

Next steps

- > implementations of **software algorithms** to improve localization and improve channel separation
- combination of infotainment and ANC/RNC functionalities



- [1] C. Köllner (2021): "Dies sind die fünf Shared-Mobility-Trends 2021", Springer Professional, URL: https://www.springerprofessional.de/mobilitaetskonzepte/corona-krise/die-sind-die-fuenf-shared-mobility-trends-2021/18757082, access on 26.01.2023
- [2] G. Banks und N. Harris (1998): "The Distributed Mode Loudspeaker Theory And Practice", Microphones & Loudspeakers – AES UK Conference, 1998
- [3] N. J. Harris und M. O. J. Hawksford (2000): "Introduction to distributed mode loudspeakers (DML) with first-order behavior modelling", IEE Proceedings Circuits Devices and Systems, 2000

Internal

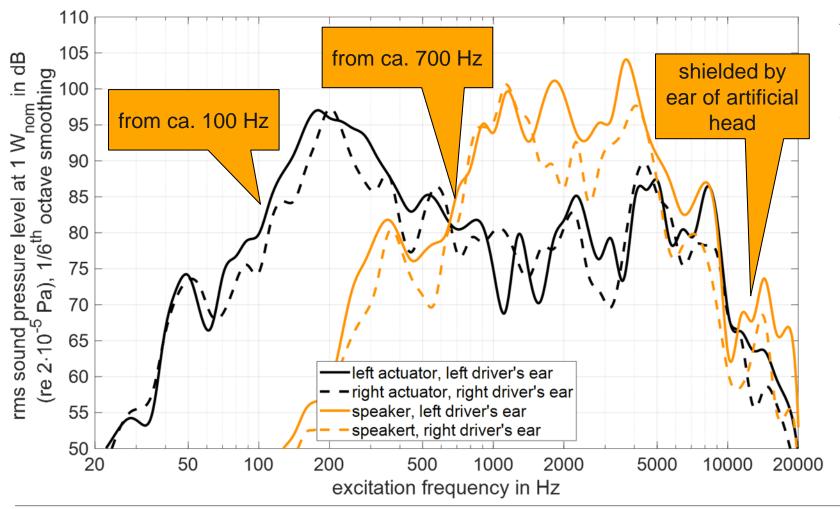
[4] D. Stotz (2011): "Computergestützte Audio- und Videotechnik", 2. edition, Springer Verlag







Integration of actuators into seat headrests – measurement results



Actuator:

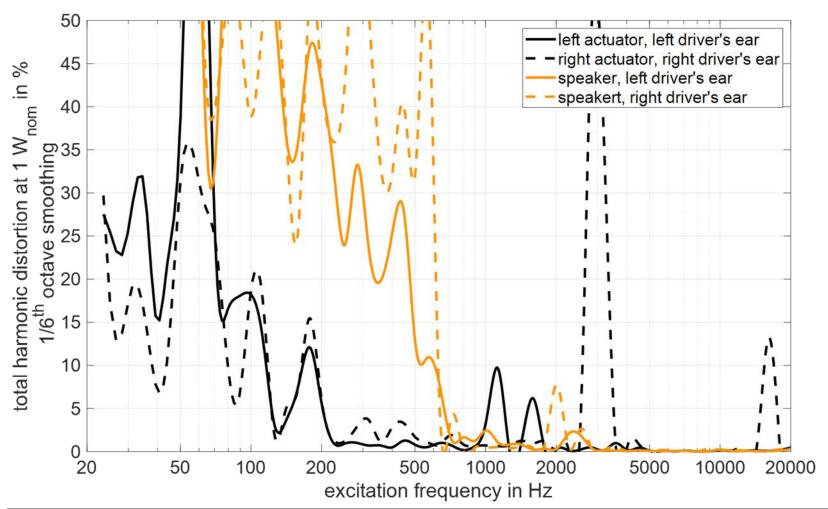
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-) ca. 700 Hz 10 kHz
- highest efficiency at ca. 4 kHz
- sound shielded by ear of artificial head from ca. 10 kHz
- actuator excites wide frequency range for a powerful sound experience
- actuator is suitable to be used in active noise cancellation systems



Integration of actuators into seat headrests – measurement results



Actuator:

-) low THD for >200 Hz
- THD peak at 3 kHz due to low radiation of fundamental tone

Speaker:

-) low THD for >700 Hz
- THD peak at 600 Hz due to low radiation of fundamental tone
- actuators shows over all low distortions



Integration Examples AS Wide Range

