



# AI-Driven Value Creation Across the Automotive V-Cycle

## Unlocking Efficiency and Quality through Smart Process Integration

# Speaker Intro



## Upama Michel

- › Senior Manager | Data & AI
- › 12+ years in Manufacturing



Empowering your digital journey



## Digital Supply Chain

### CES contribution:

Award-winning global smart allocation solution with visibility in operation disruptions, advanced inventory threshold management...

## Smart Manufacturing Solutions

### CES contribution:

Highly scalable and automated cpk analyzer, improved efficiency across global plant operations, integrated process optimization...

## Digital Strategy & Transformation

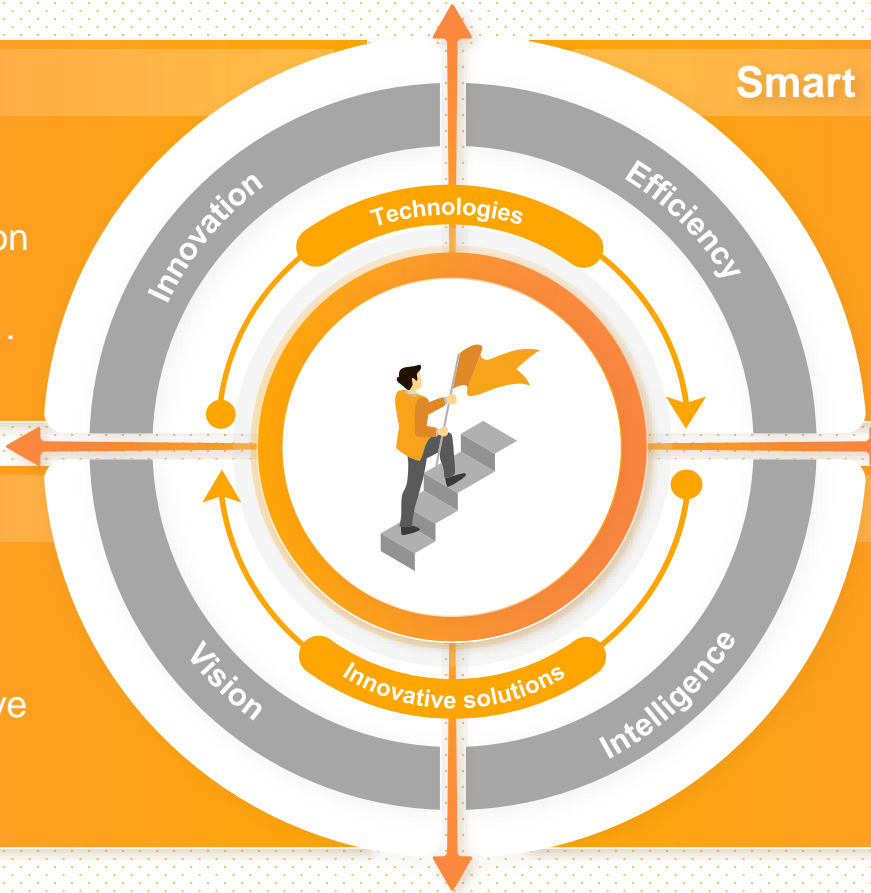
### CES contribution:

Award-winning, manufacturing-focused data literacy program, smart coaching, cloud-native solution consulting...

## AI & Advanced Analytics

### CES contribution:

NLP for regulation oversight, machine learning for unplanned line-down detection, scalable process automation...





## Hamza Shah

- › Senior Manager | Process Management
- › 18+ years in R&D



# Agenda

- 1 R&D Way-Of-Work in Automotive
- 2 AI across Development Lifecycle
- 3 AI Application and Limitations
- 4 Key Take-aways, Q&A
- 5 Q&A



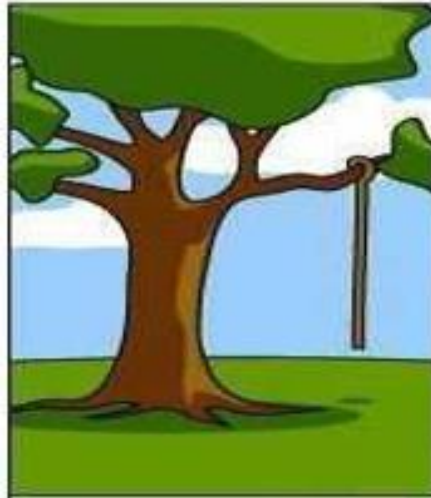
# Do we really need requirements?

Specification



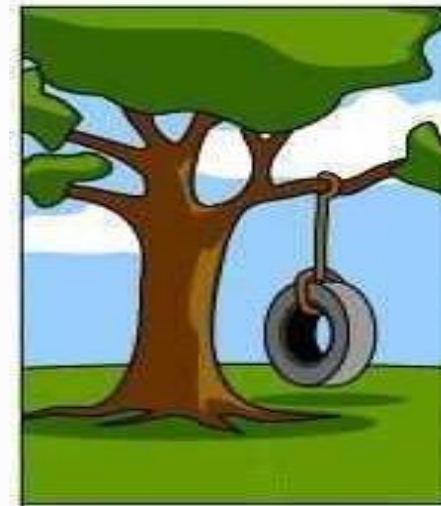
System explained  
by customer

Implementation



System which was  
implemented

Validation



What the customer  
really needed

# R&D Approach in Automotive

## Complexity Drivers

Sheer quantity of  
specifications  
involved.

**Number of  
Requirements**

SYS, HW/SW/ME,  
Production,  
Sciences...

**Disciplines  
Involved**

**Strengths**  
Intelligence, skills, knowledge, experience.

**Weaknesses**  
Communication - Language  
– a lossy medium –

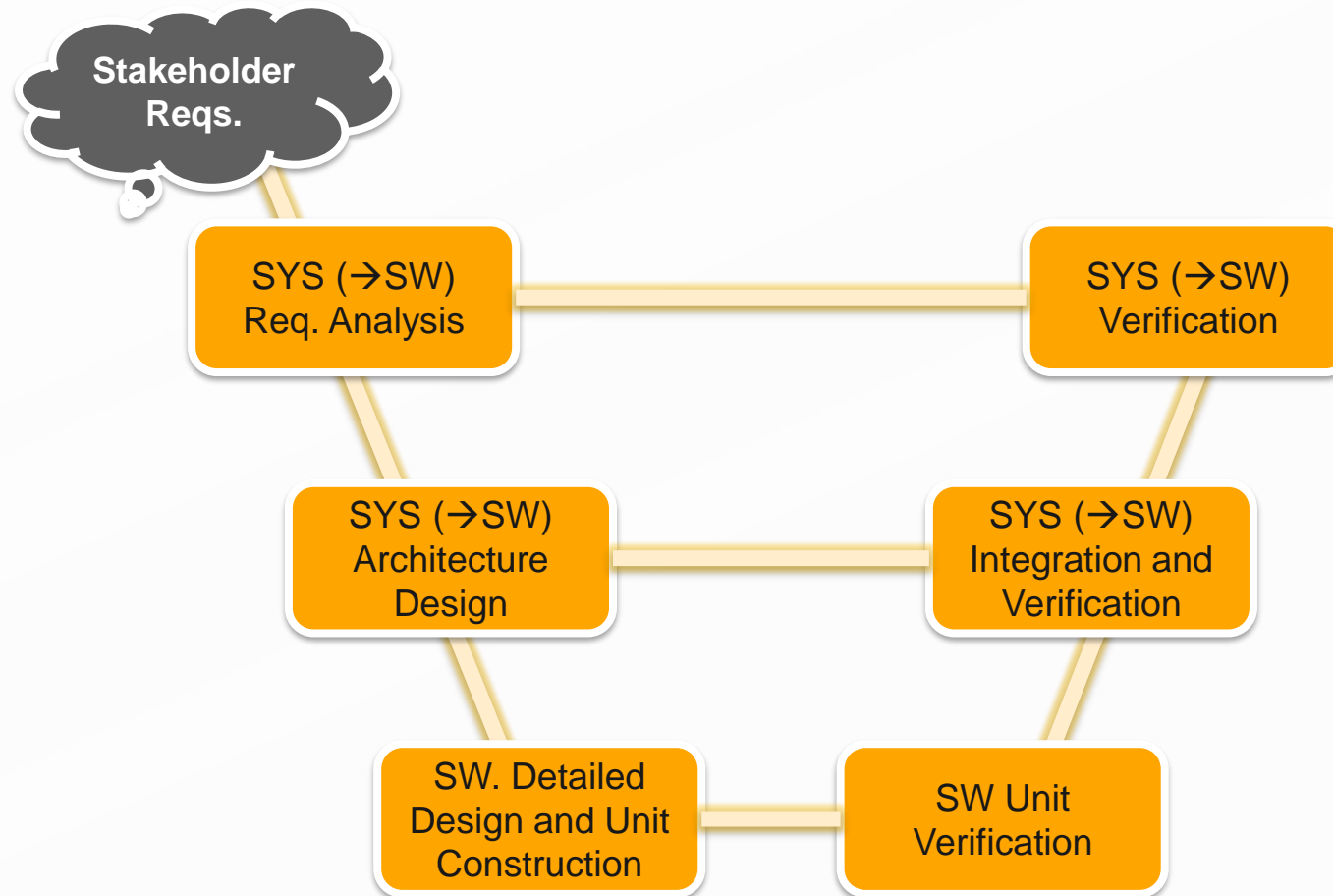
**Human  
Collaboration**

**Project  
Complexity** 

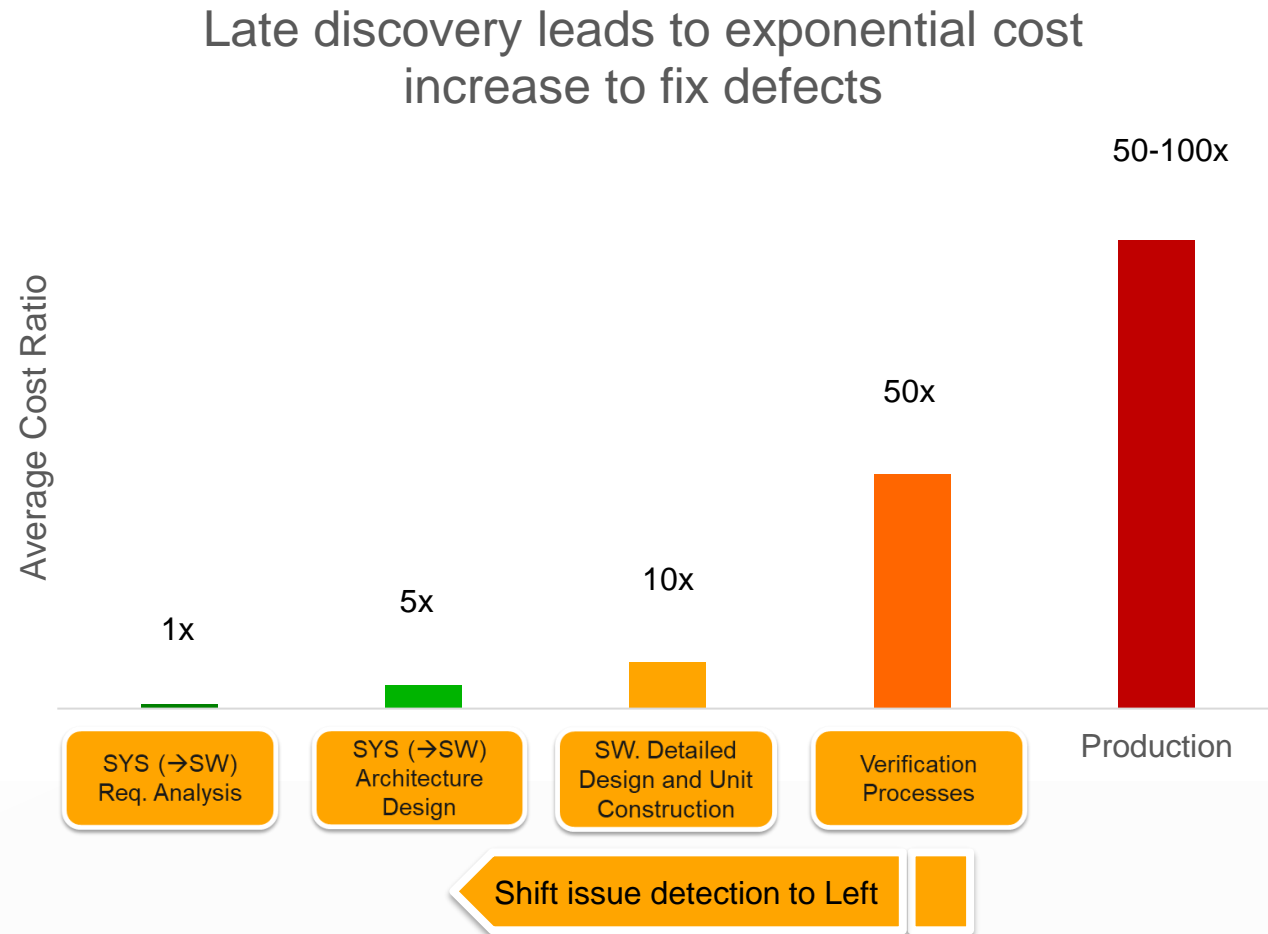


# R&D Approach in Automotive

## Complexity – How Do We Handle It



# Necessity to Uncover More Issues in Design Phase



Data represented here uses normalized median data per Phase based on various researches - compiled in a paper by [NASA](#)

# Requirements Analysis Processes

## Business Needs and AI Support

### Confidence in Compliance:

As a PO (Product Owner), I want to ensure my product adheres to all requirements and necessary standards.

### Systematic Requirements Breakdown & Tracing:

- Identify gaps between high-level and low-level requirements (e.g., SYR ↔ LTR, STR).
- Highlight contradictions and redundancies, to resolve them.

Assists requirements **break-down** to lower levels, e.g. Stakeholder Req. (STR) → Sys. Reqs. (SYR).

Decomposition Agent:



Highlights potential **contradictions** or redundancies between requirement sets.

Contradictions Checker:



Suggest matches to help **link requirements** between levels.

Traceability Agent:



Offers precise recommendations on **how to write requirements** per company's standard.

Guideline Support:



Highlight **Functional-Safety and Security** relevance of requirements.

Classification Support



Supports compliance analysis across requirements levels, **highlighting compliance gaps**.

Compliance Checker:



# Architecture Design Processes

## Business Needs and AI Support

### Confidence in Design:

As an architect, I want to highlight which requirements cannot be hosted by the present architecture.

### Systematic Analysis:

As an architect, I want to:

- Foresee issues w.r.t. desired Characteristics and Performance parameters.
- Search for efficient alternatives.

Identify issues based on **specified Characteristics and Performance parameters** from various perspectives (stress, user-perception of features)

Analysis Agent:



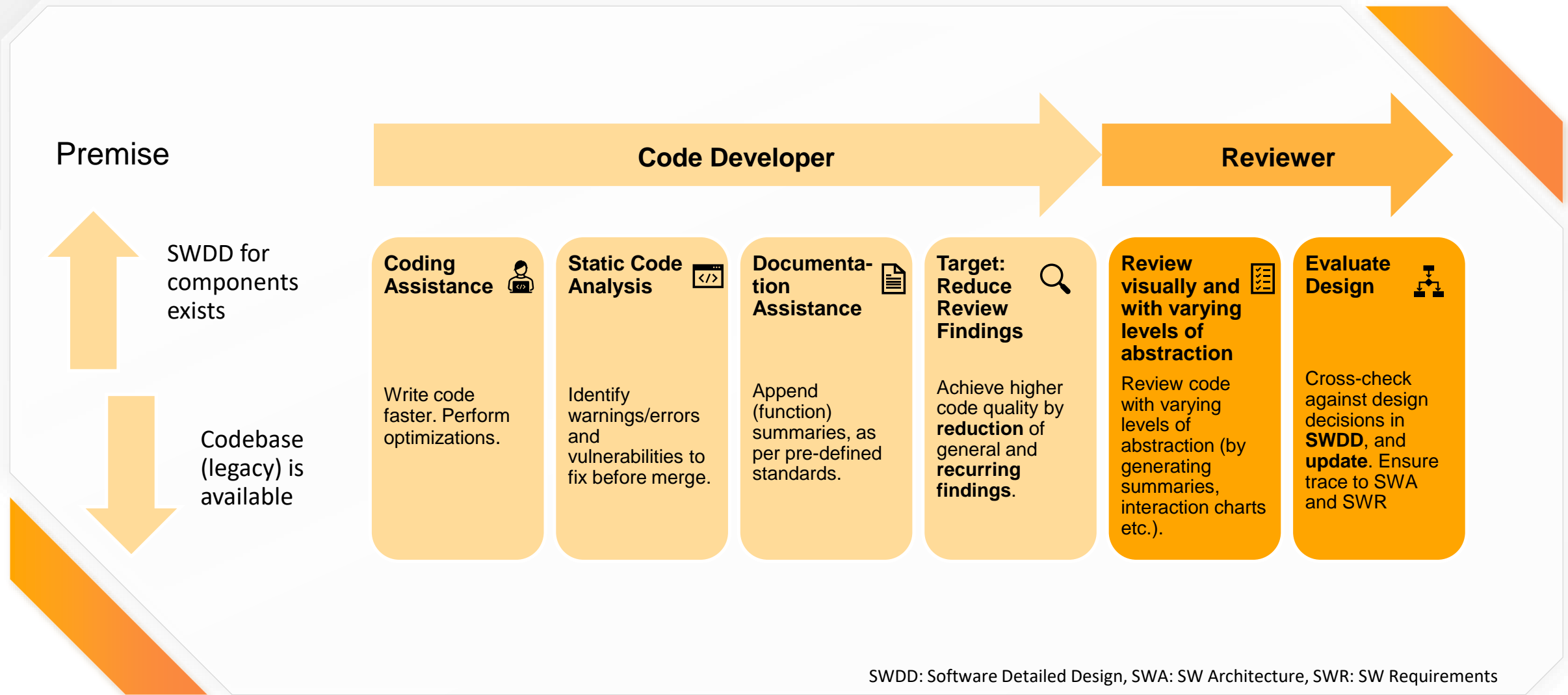
Suggest matches to link requirements to architectural elements.

Traceability Agent:



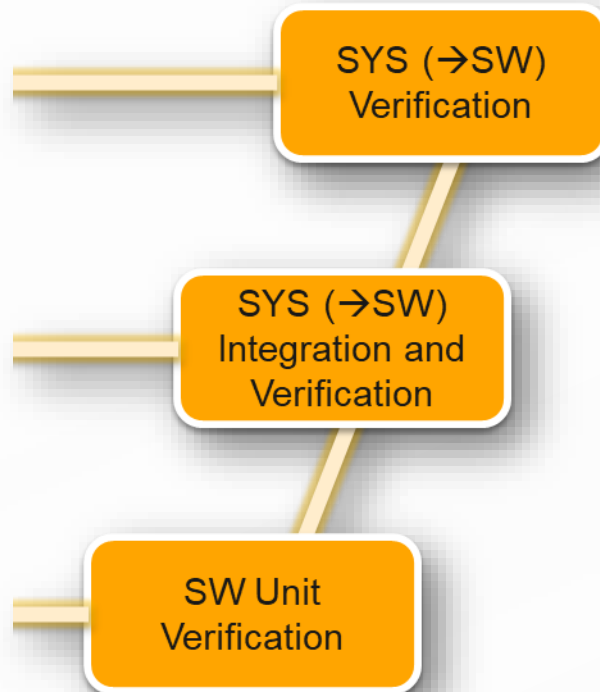
# SW Detailed Design and Unit Construction

## AI is Already Integrated in Tools

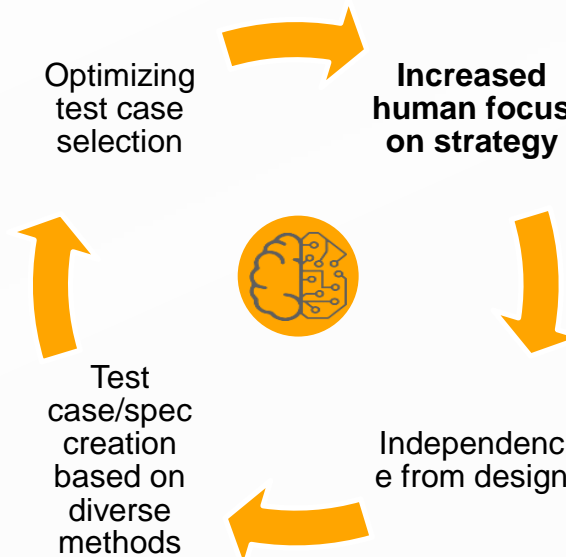


# Verification Processes

## AI Has Already Empowered Strategic Focus



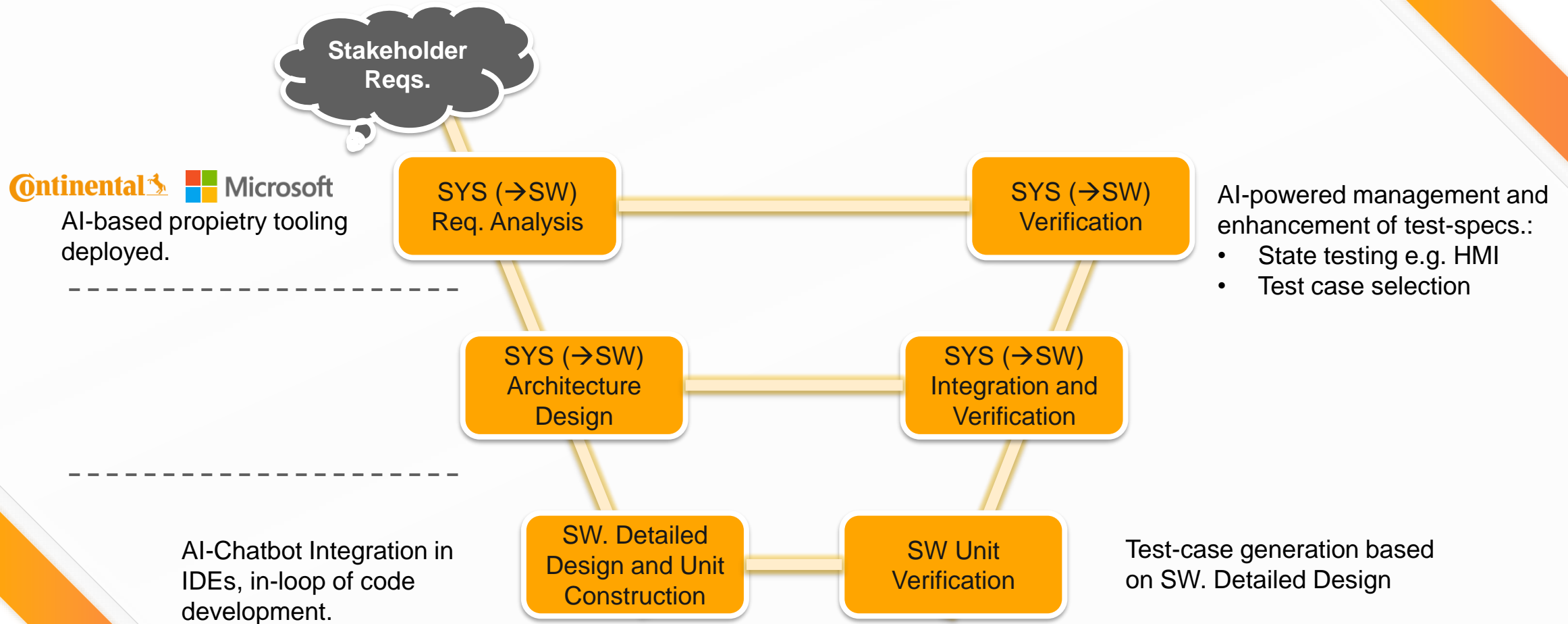
AI assisted verification is un-covering more issues by enabling:



Cost is the only limiting factor!



# Where We Are at Continental



# AI Application

## Requirement Analysis

### Requirements Engineering Solution

#### › Solution:

- › Gen AI based solution built on a hyperscaler
- › Uses prompt engineering to extract and categories requirements
- › Comparison against a catalogue of reusable features

#### › Benefits:

- › Process multiple documents simultaneously
- › Highly efficient on extracting requirements
- › Tabular and categorized output (*discipline, SRF/NSRF, FR/NFR*)

# AI Application

## Copilot

### Copilot Integration into Developer Workflows

#### › Solution:

- › Copilot as part of our standard tool stack
- › Training on responsible usage
  - › **Always** review AI- generated code

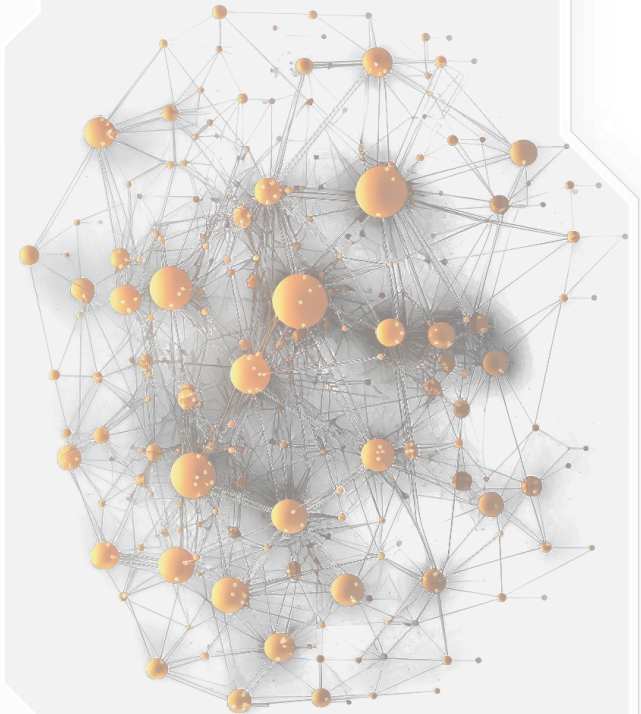
#### › Benefits:

- › Auto-generation of codes
- › Code refactoring
- › Improved test coverage

# Limitation of AI Solutions

AI is Brilliant - Until it Meets Sarcasm, Jargon, or Your Budget!

- › **Ambiguity in Natural Language** → AI struggles with vague or unclear phrasing
- › **Limited Domain Understanding** → Lacks deep knowledge of specialized industries
- › **Over Reliance in Training Data** → Performance depends heavily on past examples
- › **Human Oversight Still Needed** → final judgement and validation require experts
- › **Cost & Complexity** → Advanced tools can be expensive and hard to adopt



# Limitation of AI-Solutions

## Examples

### › Ambiguity in Natural Language

- › *Example: “The system shall **support** adaptive cruise control in **all driving conditions.**”*
- › *Drivers: Context dependence, lack of quantification, implicit assumptions...*
- › *Countermeasures: Training, ambiguity detection, reference standards (e.g. ISO, ASPICE etc)*

### › Cost

- › *Example: LLM-Based Engineering Knowledge Assistant within a hyperscaler environment*
- › *Drivers: Inference Costs + Fine-Tuning + Storage & Transfer*
- › *Countermeasures: Cost trackers, usage quotas, smaller models, hybrid solutions...*



# Final Takeaways

Integrating AI — from requirements engineering to code generation to testing — is not just about automation.

- › AI enables early detection of issues, reducing overall development cost!
- › Shaping the future of mobility together





- › **How can large automotive OEMs or Tier 1 suppliers develop internal capabilities in emerging technologies (like Generative AI, Platform Engineering, AR/VR) to match the agility and expertise of smaller, specialized tech firms?**
  - › *Internal innovation hub, competence center, like Data Services + Access to huge pool of data + Upskilling programs*
- › **How reliable do you consider AI-generated code, test cases, etc., at this point in time?**
  - › *Increasingly reliable with appropriate human oversight*
- › **Do you use AI in the early phase of product development / V-Model to process needs or requirements?**
  - › *Yes*
- › **How AI is useful in EV validation, operation, manufacturing and sales?**
  - › *Yes, Quality (ML for NVH), Production (unplanned line down detection), HR (ticket clustering) Marketing (NLP for sentiment analysis), Legal (LLM for EU regulation)...*